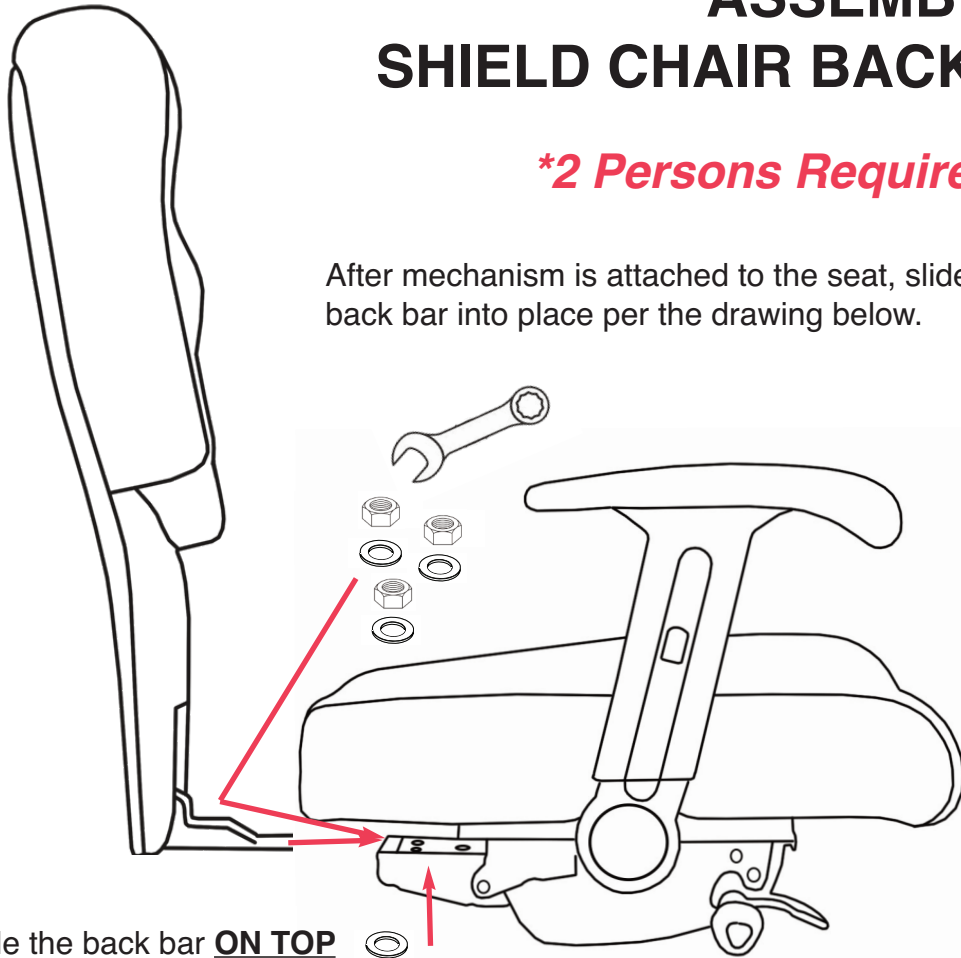


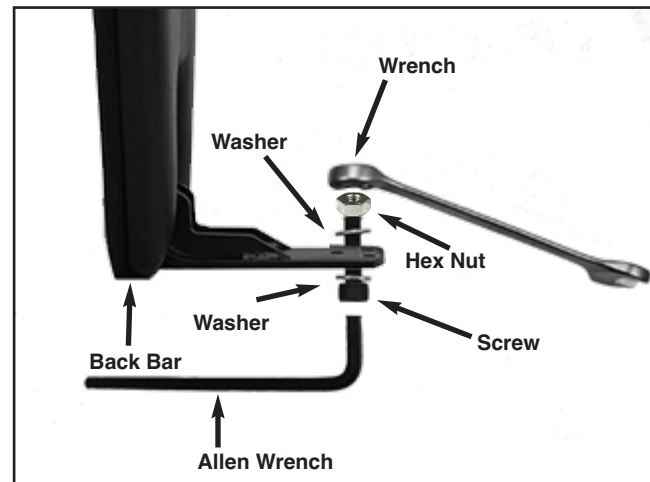
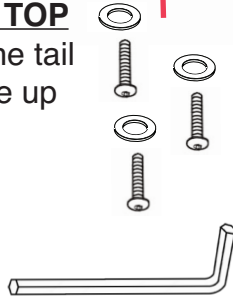
ASSEMBLY OF SHIELD CHAIR BACK TO MECHANISM

2 Persons Required for Assembly

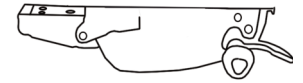
After mechanism is attached to the seat, slide the back bar into place per the drawing below.



Slide the back bar **ON TOP** (not underneath) of the tail of the mechanism. Line up screws and attach.



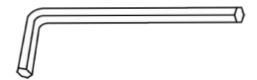
COMPONENTS



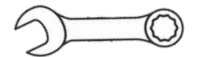
Mechanism



Cylinder



Allen Wrench



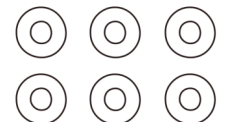
Wrench



3 Hex Nuts



3 Screws



6 Washers